

BRILLANTE DATASHEET

FICHA TECNICA · FICHE TECHNIQUE

BRILLANTE

Series: Brillante available in 48 colors.

Format: 3/4" x 3/4" (2 x 2 cm).

Sheet size: 12 7/16" x 12 7/16" (31.6 x 31.6 cm).

Joint: 2/48" (1 mm).

Weight per sheet: 1.58 lbs.

Vitreo: transparent glass mosaic veined with enamels grits or avventurina.

Manufacturing Technology: Fusion. Brillante is achieved through the fusion of a primary glass that is the one that gives the overall color and a secondary glass (avventurina or enamels) that adds the veining and shading to the primary glass.

Applications: wall and floor, residential and commercial*, swimming pools and Spas.

**using mosaic on a commercial floor is not a problem if the installation is done properly, and it is installed with an Epoxy Adhesive and Grout. Only light commercial.*

ASTM C 484/99 Resistance to Thermal Shock

Test performed with immersion: 5.

Number of test specimens with visible defects: 0.

ASTM C 373/88 (99) Apparent Porosity, Water Absorption, Apparent Specific Gravity and Bulk Density

Apparent porosity: 0.20%.

Water Absorption: 0.08%.

Apparent Specific Gravity g/cm³: 2.37.

Bulk Density g/cm³: 2.36.

ASTM C 499/78 (99) Standard Method for Facial Dimensions and Thickness of Flat, Rectangular Ceramic Wall and Floor Tile

Length & Width, actual size: 2 x 2 cm.

Average size on 20 samples submitted: 19.98 mm.

Thickness, nominal 4 mm.

Average on 20 samples submitted: 3.91 mm.

ASTM C 502 - 93A Standard Method for Wedging of Flat, Rectangular Ceramic Wall & Floor Tile

Average on 20 samples submitted: 0.0%.

ASTM C 1028 - 96 Friction coefficient

Three samples were considered. Both dry and wet conditions were used. Calibration was performed based on a 4 pulls test on standard tile, as prescribed in the norm.

Samples were subjected to the pull test in the renovated conditions (cleaned samples).

Four pulls perpendicular to the previous were performed on each sample. An actual normal load of 233 N was used for all the pulls.

Friction coefficient in dry conditions: 0.71.

Friction coefficient in wet conditions: 0.61.

Sample were submitted preinstalled on backer-board and grouted with sanded grout.



PRODUCT TESTING SERVICE

100 Clemson Research Blvd. • Anderson, SC 29625 • Tel (864) 646-TILE • Fax (864) 646-2821

TCNA TEST REPORT NUMBER: TCNA-424-12

PAGE: 1 OF 1

TEST REQUESTED BY: E-Stone
Attn: Livio Magni
8041 Haywood Taylor Blvd.
Sebring, FL 33870

TEST SUBJECT MATERIAL: Identified by client as: **Brillante 270**

TEST DATE: 8/20/12-9/17/12

TEST PROCEDURE: ANSI A137.2 Section 7.7: "Test Method for Evaluating - Shear Bond Strength of Glass Tile"

- Eight specimens were adhered to 2 x 7 x 15-1/2-inch concrete blocks according to A137.2 section 7.7.
- TCNA thin-set testing mortar was used to bond the tiles to the block. Mapei Kerapoxy was used to grout the tiles.
- Four shear specimens were allowed to cure for 28 days at room temperature and four shear specimens were allowed to cure for 21 days at room temperature and were then submerged in water for 7 days.
- All specimens were loaded in shear at a rate of 200 psi/min.

TEST RESULTS:

	28 day dry shear strength (psi)	Failure Mode	21 day dry, 7 day submerged shear strength (psi)	Failure Mode
Specimen 1	120 psi	Cohesive within thin-set	90 psi	Cohesive within thin-set
Specimen 2	108 psi	" "	56 psi	" "
Specimen 3	116 psi	" "	87 psi	" "
Specimen 4	131 psi	" "	94 psi	" "
Average	119 psi		82 psi	

[The ANSI A137.2 Specification for Glass Tile states that the average shear bond strength shall be 150 psi or greater after 28 day dry curing and 100 psi or greater after 21 day dry and 7 day submerged curing.]


Katelyn Simpson
Laboratory Manager

9/25/12
Date

Testing Services: testing@tileusa.com • Literature Orders: literature@tileusa.com • Web Site: www.tileusa.com

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TEST DATE:

8/27/12-8/28/12

TEST PROCEDURE:

ANSI A137.2 Section 7.9: "Test Method for Determining Thermal Shock Resistance of Glass Tile"


-Five whole tiles were subjected to ten cycles of thermal shock per section 8.2 (immersion test) of ASTM C484 except the high end temperature was set to $160 \pm 9^{\circ}\text{F}$ per ANSI A137.2 section 7.9.

-The tiles were inspected for failure using a solution of methylene blue prior to cycle one and immediately following cycle ten.

TEST RESULTS:

	Observations
Specimen 1	None
Specimen 2	None
Specimen 3	None
Specimen 4	None
Specimen 5	None

[The ANSI A137.2 Specification for Glass Tile states: "the tile shall show no evidence of degradation, chipping, or cracking."]


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TEST SUBJECT MATERIAL:

Identified by client as: **Brilliante 270**

TEST DATE:

9/4/12

TEST PROCEDURE:

ANSI A137.2 Section 7.8: "Test Method for Determining Compressive Strength of Miniature Mosaic Glass Tile"

- Ten whole glass tiles were tested.
- The tiles were loaded at a rate of 3000 PSI per minute.
- Testing was performed on an Instron Universal Tester, model #3385-H

TEST RESULTS:

The average compressive strength of ten (10) tiles was:
228 lbf.

The individual results of compressive strength are as follows:

Specimen 1: **189 lbf**
Specimen 2: **196 lbf**
Specimen 3: **297 lbf**
Specimen 4: **267 lbf**
Specimen 5: **322 lbf**
Specimen 6: **237 lbf**
Specimen 7: **247 lbf**
Specimen 8: **233 lbf**
Specimen 9: **155 lbf**
Specimen 10: **137 lbf**

[The ANSI A137.2 Specification for Glass Tile states that the average compressive strength shall be **2500 PSI** or greater for fused, low temperature, or cast mosaic glass tile.]


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9/25/12
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TEST SUBJECT MATERIAL:

Identified by client as: **Brillante 270**

TEST DATE:

9/20/12

TEST PROCEDURE:

ANSI A137.2 Section 7.6: "Test Method for Mounting Variations"


-Two sheets were evaluated according to section 7.6 of ANSI A137.2.

-The sheets of miniature mosaic glass tile had 364 grout joints.
-For standard cast miniature mosaic glass tile the allowable deviation from nominal joint size stated in ANSI A137.2 is "as reported". The nominal joint size for this material is 1.0 mm.

TEST RESULTS:

	# of Grout Joints Outside of Compliance
Sheet 1	All grout joints were within ± 0.50 mm from nominal
Sheet 2	All grout joints were within ± 0.50 mm from nominal

Note: There are no specific requirements in ANSI A137.2 for mounting variation of standard miniature mosaic tiles. For more details regarding the allowable deviation from nominal joint size see Tables 5, 6, and 7 of ANSI A137.2.


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Laboratory Manager

9/20/12
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CENTRO CERAMICO

CENTRO DI RICERCA E
SPERIMENTAZIONE PER L'INDUSTRIA
CERAMICA

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CERTI.CER. LABORATORIO DI ZONA

Via Valle d'Aosta, 1 - 41049 Sassuolo
Tel. e Fax. (0536) 802154

Part. IVA 0094778-0375

Bologna, 15/05/08

Spett. le
TREND GROUP S.p.A.
Piazzale Fraccon, 8
Vicenza (VI)

TEST LABORATORY

TEST REPORT N° 4480/08

(translation of test report Nr. 4479/08 of 15/05/2008)

Requested by:	TREND GROUP S.p.A. Piazzale Fraccon, 8 Vicenza (VI)
On (date):	06/05/08
For the sample marked:	"BRILLANTE".

The results reported relate only to the samples tested.

No responsibility is taken for the accuracy of the sampling unless it is done under our supervision.

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This test report consists of 3 pages this cover included.



Consorzio universitario per la gestione del
"Centro di ricerca e sperimentazione per
l'industria ceramica".
D.P.R. 10-4-1978 n. 806
(G.U. 20-12-1978 n. 353)

Laboratorio autorizzato ad effettuare il
servizio di rilevamento dell'inquinamento
atmosferico.
Decreto MINISTERO SANITÀ 10-8-1974
(G.U. 14-9-1974 n. 240)

Laboratorio iscritto nell'elenco dei "Laboratori Esterni
Pubblici e Privati Altamente Qualificati".
Decreto MINISTERO RICERCA SCIENTIFICA 6-6-1983
(G.U. 6-7-1983 n. 163)

Membro ASTM
American Society for
Testing and Materials.

CERLABS EUROPEAN NETWORK OF NATIONAL CERAMIC LABORATORIES - ITALIAN MEMBER

CENTRO CERAMICO - BOLOGNA

Test report N. 4480/08 Date 15/05/08

Page 2 of 3

Description of the sample:

Multilayer panel 50 x 100 x 1.4 cm made by mosaic tesserae 2 x 2 cm assembled on wood support by fixing material, marked "BRILLANTE".

Manufacturer: TREND GROUP S.p.A.

Sampling details:

- Where: -----
- Date: -----
- By whom: CUSTOMER
- How (methods): -----

DATE OF RECEIVAL IN LABORATORY: 07/05/08

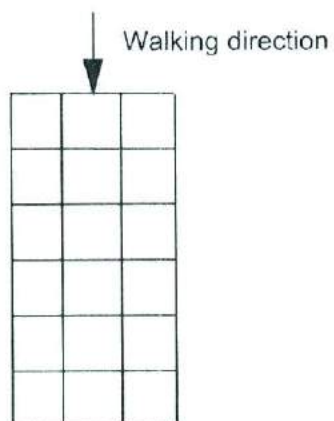
TESTS PERFORMED:

		Date of starting	Date of ending
<input checked="" type="checkbox"/>	DIN 51097 Slip resistance	09/05/08	09/05/08

DIN 51097 - Slip resistanceWORKING CONDITIONS

- Size of the tested surface (m) 0.50 x 1.00
- Joint width (mm): 2.5

Fixing scheme

CLASSIFICATION

- Average slip angle:
- Application range:

>24°

A+B+C

Prof. Eng. Giorgio Timellini
DIRECTOR



SASSUOLO



IL PRESENTE RAPPORTO DI PROVA È RILASCIATO IN BASE ALL'ACCREDITAMENTO
N. 2397 CONCESSO DALLA UKAS: "Accredited laboratories comply with the
requirements of International Standard BS EN ISO/IEC 17025"

Sassuolo, 03/31/2004

Messrs **TREND GROUP S.p.A.**

Viale dell' Industria, 42
36100 VICENZA

Confidential Test Report N. 0707/2004 /I
on ceramic tiles

Our ref.num.: 4607
Date of request: 03/23/2004

Test Specimen

"Panel of dimensions 50 x 100 cm covered with mosaic formed by glass tesserae of dimension
2 x 2 cm marked:
MOSAICO GRIP"

Source

Submitted to Laboratory by Client

Date Received

03/26/2004

Time of test execution

start: 03/26/2004 end: 03/30/2004

Test detail / method description / test procedure

" Determination of the anti-slip characteristics -
Standard DIN 51130 "

*The report relates only to the sample(s) tested. This report must not be reproduced in part
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misrepresentation of the results or their implications.*

Page 1 of 2



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Confidential Test Report N. 0707/2004 /I

Page 2 of 2

Date 03/31/2004

TREND GROUP S.p.A.

Test specimen

"Panel of dimensions 50 x 100 cm covered with mosaic formed by glass tesserae of dimension
2 x 2 cm marked:
MOSAICO GRIP"

Information booklet concerning the flooring of working environmental and operational
with slippery surfaces, Order Nr. BGR 181 (ex ZH 1/571), edition October 2003"

**Floor test: determination of the anti-slip characteristics;
work areas with high slipping risk.
Procedure for the stamping test inclined plane
(STANDARD DIN 51130)**

The test regards the working areas with a high slipping risk: the procedure foresees that a person
taking part in the test walks on a an inclined plane, which is floored with the tested material
and greased an oil whose viscosity is SAE 10 W 30.

During the execution of the test it is determined if the tested material may be properly laid down
in specific work environments.

There is an average inclination which determines the insecurity of the person walking on the inclined
plane and causes the classification of the tested material in one of five groups used to determine
the sliding resistance.

Inclination angle of the inclined plane: 19,1 °

Classification: R 11

**Table with the ratio of the group classification
and of the inclination degree**

Classification	Inclination angle
n.c. (not classifiable)	lower than 3°
R 9	from 3° to 10°
R 10	over 10° to 19°
R 11	over 19° to 27°
R 12	over 27° to 35°
R 13	over 35°

OPERATORS
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T. Neri



TECHNICAL MANAGER
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